

**Garant**

**Indexable insert for turning CCGT 120402, for medium machining, Grade: HB7310**

**Order data**

Order number	260156 HB7310
GTIN	4045197668233
Item class	21G

**Technical description**

Chip breaker	AM
Cutting depth $a_p$	0.1 - 4 mm
Main application	N
Cutting conditions	continuous
Cutting speed $v_c$ main application	350 - 600 m/min
Corner radius	0.2 mm
Feed $f$	0.05 - 0.5 mm/rev.
Grade	HB7310
Finishing/roughing assignment	Finishing
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Tool material	Carbide
ISO code indexable insert	CCGT 120402
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning